

SEDONA

TIRE AND WHEEL®

BEADLOCK WHEELS ARE FOR OFF-ROAD USE ONLY & ARE NOT DOT APPROVED FOR HIGHWAY USE.

BEADLOCK WHEELS ARE NOT SUBJECT TO ANY STRUCTURAL OR COSMETIC WARRANTY DUE TO THEIR INTENDED USE.

ONLY PROPERLY TRAINED PROFESSIONAL TIRE/WHEEL INSTALLERS USING APPROVED SAFETY CAGES AND SAFE TIRE MOUNTING PRACTICES SHOULD MOUNT AND INFLATE TIRES.

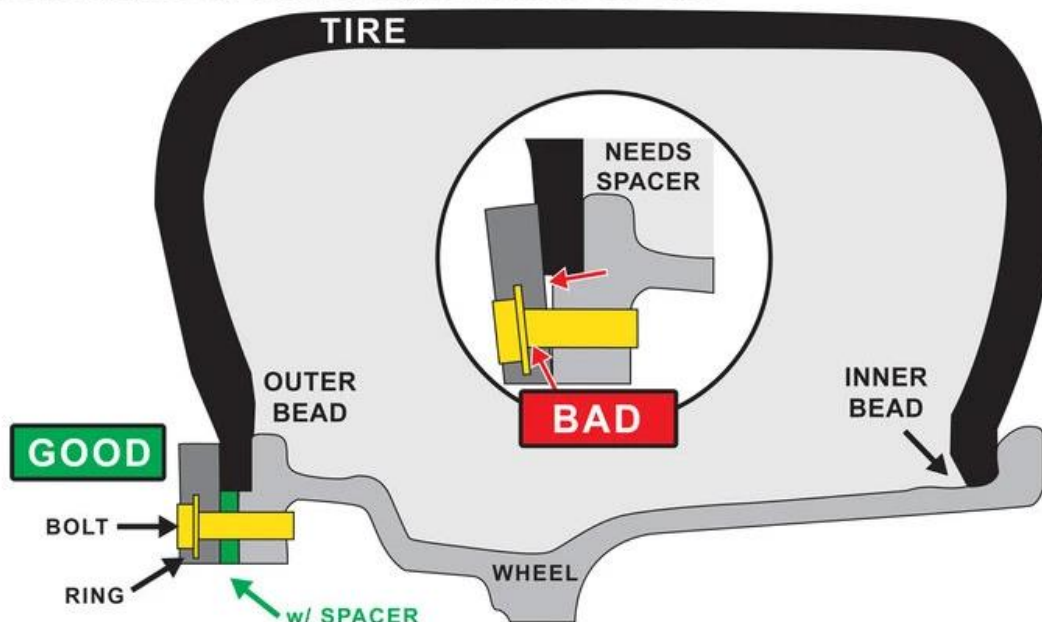
1. Place wheel on a flat surface and remove beadlock bolts and ring from wheel.
2. Lay tire to be mounted face down next to the wheel, lubricate the tire's inner bead (NO PETROLEUM BASED PRODUCTS).
3. Place lubricated side of the tire on top of the wheel and press firmly down on the tire using a rocking motion and manipulate tire until the entire bead has cleared the beadlock flange. The outer tire bead needs to sit on top of the beadlock flange.
4. Make sure the tire bead seats evenly to the outside diameter of the beadlock flange.
5. With the wheel centered, lay the beadlock outer ring down on top of the tire and wheel and visually line up the bolt holes.
6. **ALWAYS USE THE STAR PATTERN WHEN INSTALLING OR TIGHTENING BOLTS.** Start by hand turning the bolts 3 to 4 turns. This will allow you to bump the tire and adjust its position to insure that the ring and tire remain centered. 12, 6, 9, 3 position.
7. Using the star pattern tighten each bolt so the heads are resting on the face of the ring.
8. After hand tightening all bolts, check to make sure the tire is seated evenly. Bump the tire and adjust to the centered position.
9. In the star pattern, tighten each bolt using a drive ratchet then a calibrated torque wrench. For a reference point, start at the bolt nearest the valve stem. Tighten each bolt to 16-18 ft Lbs. (192-216 inch Lbs.) / For ATV & UTV wheels: 12-14ft Lbs. (144-168 inch Lbs.)
10. **EACH BOLT MUST BE CHECKED AND TIGHTENED FOR CORRECT TORQUE SPECIFICATION 3 TIMES USING THE STAR PATTERN.**
11. Inflate the tire in an approved safety cage. **DO NOT EXCEED 25 PSI to seat inner tire bead.** Use soapy water to check for leaks.

MAXIMUM AIR PRESSURE 25 LBS.

VISUALLY INSPECT BOLTS AFTER FIRST USE AND AFTER EVERY ONE HUNDRED MILES OF USE.

REPLACE BOLTS EVERY YEAR OR WHEN CHANGING TIRES WITH GENUINE RACELINE APPROVED BOLT KITS.

Due to varying tire bead thickness, a beadlock spacer may be necessary. If the beadlock ring cones/bows inward towards the center, then one or more 1/8" beadlock spacers may be required. Overtightening the bolts or using a thick beaded tire without a spacer can cause bolt fatigue and failure. See Below.



Tools: 3/8 in. drive ratchet, short 3/8 in. drive 1/2 in. socket, short 3/8" extension, torque wrench, tire lubricant.